

**Centre d'expertise  
en analyse environnementale  
du Québec**

Sampling Guide for Environmental Analysis



**Booklet 4**

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**Sampling of Atmospheric Emissions from  
Stationary Sources**

English version of the French edition  
of September 15, 2016

**Québec** 

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Cahier 1 Généralités [General Information]	Cahier 5 Échantillonnage des sols [Soil Sampling]
Cahier 2 Échantillonnage des rejets liquides [Sampling of Liquid Discharges]	Booklet 6 Forage Sampling for Fluoride Analysis
Booklet 3 Groundwater Sampling	Booklet 7 Flow Measurement Methods in Open Channels
Booklet 4 Sampling of Atmospheric Emissions from Stationary Sources	Cahier 8 Échantillonnage des matières dangereuses [Sampling of Hazardous Materials]

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## FOREWORD

Booklet 4 of the *Sampling Guide for Environmental Analysis* covers sampling of atmospheric emissions from stationary sources. It is intended for people who work in the field of environmental sampling or who use such services. The booklet was written to standardize their understanding of sampling atmospheric emissions and assist their work in the field. It in no way changes requirements specified in regulations or authorizations.

Booklet 4 has undergone an in-depth review. Sections on planning and conducting a sampling campaign as well as the content of the sampling report have been enhanced and the sampling methods fully updated.

Samplers using this booklet should be familiar with the general information in Cahier 1, *Généralités* (Booklet 1, General Information), which covers the basics of planning a sampling campaign. It also outlines the technical procedures that should be followed to ensure quality control, health and safety, and sample integrity.

Comments submitted by users since Booklet 4 was first published were taken into account in the review process in order to improve the content and adapt it in light of recent developments. Experts in stationary source sampling and associations with an interest in this area were consulted and we extend our sincere thanks for their contribution. We would also like to thank the authors of the previous editions, as well as everyone who collaborated directly or indirectly in preparing this edition. Their opinions and comments played a key role in the preparation of this edition of Booklet 4 of the *Sampling Guide for Environmental Analysis*.

Please send any comments and questions on this booklet to [guide.echantillonnage@mddelcc.gouv.qc.ca](mailto:guide.echantillonnage@mddelcc.gouv.qc.ca).

## **About the *Sampling Guide for Environmental Analysis***

The *Sampling Guide for Environmental Analysis* is series of booklets that deal specifically with sampling a range of environments. It describes best practices for planning and performing sampling work in order to ensure sample quality and the validity of the resulting scientific data. It is a reference work providing general information on recognized sampling practices.

Regulations, directives, policies and other documents produced by Ministère du Développement durable, de l'Environnement et de la Lutte contre les changements climatiques (MDDELCC) refer to one or more booklets in the series.

Centre d'expertise en analyse environnemental du Québec (CEAEQ), the Ministry authority responsible for the *Sampling Guide for Environmental Analysis*, publishes the booklets and coordinates the process of updating them. It ensures their uniformity and regulatory compliance.

When approval from the Ministry is required under one of the sampling booklets, the request is submitted to the regional branch concerned.

## **GLOSSARY**

### **Deviation**

A deviation refers to the failure to comply with a sampling method for various reasons.

A sampling method may have to be modified because of the particular nature of an emission point (for example, if it is impossible to properly install the sampling equipment, the temperature of the gas streams is too high, or their speed too low). In such cases, prior approval from the Ministry or the authority concerned is required.

A deviation can also occur during sampling (for example, collection of a volume of gas smaller than that required by the methodology). In such cases, the deviation must be recorded and clearly explained on the field data sheets and included in the report.

### **Emission point**

Stack, vent, fan, or any other opening that may release emissions into the air.

A sampling campaign may involve a number of emission points.

### **Environmental compliance verification**

Process to verify compliance with a regulatory requirement or a requirement included in an authorization under Québec's *Environment Quality Act*.

### **Isokinetic sampling**

Sampling is isokinetic when the linear velocity of the gas entering the sampling nozzle is equal to that of the undisturbed gas stream at the sampling point.

### **Ministry**

Ministère du Développement durable, de l'Environnement et de la Lutte contre les changements climatiques.

### **Qualified personnel**

Personnel with the training and experience described in *Lignes directrices concernant les prélèvements des émissions atmosphériques en provenance de sources fixes (Guidelines for Sampling of Atmospheric Emissions from Stationary Sources)*, DR-12-AIR-01, available on the CEAEQ website.

### **Reference conditions “R”**

Reference conditions specified in Québec legislation.

**Source operator**

Operator of the emission source being sampled.

**Sampling site**

Location of the emission point where samples are collected. Sampling methods include instructions for choosing the sampling site.

**Sampler**

The team that collects the samples during a sampling campaign; the team may be from a regulatory body or an external sampling firm or be employed by the operator of the emission source targeted by the sampling campaign.

**Campaign site**

Location where the sampling campaign is carried out (plant and the municipality in which it is located).

**Stationary emission source**

Activity, equipment, or process, other than a mobile vehicle, aircraft, ship, or locomotive, that generates emissions; a stationary source may have one or more emission points.

**Test**

Collection of a sample, with its duration depending on the sampling method.

## ACRONYMS AND SYMBOLS

**ASTM:** American Society for Testing Material

**Br<sub>2</sub>:** Bromine

**CB:** Chlorobenzene compounds

**CEAEQ:** Centre d'expertise en analyse environnementale du Québec

**(CH<sub>3</sub>)<sub>2</sub>S:** Dimethyl sulfide

**(CH<sub>3</sub>)<sub>2</sub>S<sub>2</sub>:** Dimethyl disulfide

**CH<sub>3</sub>SH:** Methanethiol

**Cl<sub>2</sub>:** Chlorine

**CEMS:** Continuous emission monitoring system

**CMM:** Communauté métropolitaine de Montréal

**DRE:** Destruction and removal efficiency

**EQA:** *Environment Quality Act*

**ES:** European standard

**FS:** French standard

**FTIR:** Fourier transform infrared spectrophotometer

**ΔH:** Drop in pressure at orifice meter

**H<sub>2</sub>S:** Hydrogen sulphide

**H<sub>2</sub>SO<sub>4</sub>:** Sulfuric acid

**HBr:** Hydrobromic acid or hydrogen bromide

**HCl:** Hydrochloric acid or hydrogen chloride

**HF:** Hydrofluoric acid or hydrogen fluoride

**ISO/CEI 17025:** General prescriptions concerning the jurisdiction of calibration and testing laboratories distributed jointly by the International Organization for Standardization and the International Electrotechnical Commission.

**NCASI:** National Council for Air and Stream Improvement

**$\Delta P$ :** Differential pressure of stack gases

**PAH:** Polycyclic aromatic hydrocarbons

**PC:** Phenolic compounds

**PCB:** Polychlorinated biphenyls

**PCDD and PCDF:** Polychlorinated dibenzodioxins and polychlorinated dibenzofurans

**PM<sub>2.5</sub>:** Fine particulates matter or particulates matter with an aerodynamic diameter of less than 2.5 microns

**PM<sub>10</sub>:** Particulates matter with an aerodynamic diameter of less than 10 microns

**QA:** Quality assurance

**QA/QC:** Quality assurance and control

**QC:** Quality control

**SO<sub>2</sub>:** Sulfur dioxide

**SO<sub>3</sub>:** Sulfur trioxide

**US EPA:** United States Environmental Protection Agency



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## 1. INTRODUCTION

Industrial processes and operations, the burning of fuel, and the incineration of waste materials are all sources of atmospheric contaminants. Characterizing these atmospheric emissions enables us to verify compliance with emission requirements prescribed by environmental legislation or to establish measures to reduce them.

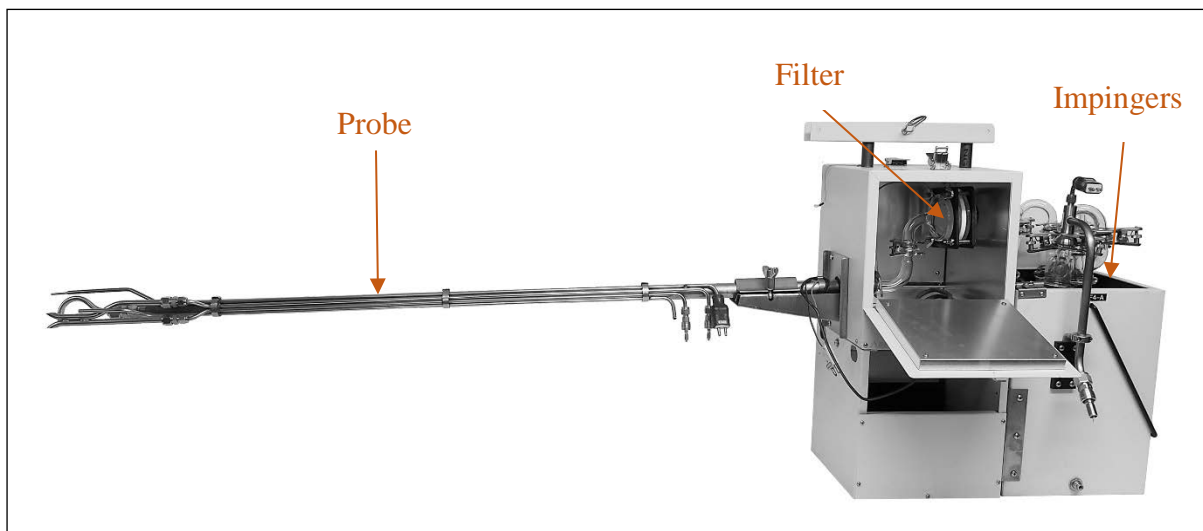
Booklet 4 of the *Sampling Guide for Environmental Analysis* presents best practices for planning and conducting a high quality sampling campaign for atmospheric emissions from stationary sources. It describes reference sampling methods and the principles of a quality assurance and control (QA/QC) program. It also sets out what a sampling report should contain as well as certain other methods applicable to atmospheric emissions.

Specific sections of this booklet can be consulted, but they contain a number of cross references, so it is recommended that you read the entire booklet.

## 2. METHODOLOGICAL PRINCIPLES

There are a number of different sampling methods for measuring substances or contaminants released into the atmosphere. They can be classified by methodological principle into two categories, i.e., manual methods—usually filtration, absorption, and adsorption—and instrument-based methods.

Manual methods involve collecting a sample from the gas stream and passing it through a filter and a series of impingers or adsorbent solids to trap the substances or contaminants in question, which are then sent to a laboratory for analysis. An example of a sampling device used in this type of method is shown in [Figure 1](#). The concentration of substances or contaminants in the gas stream (e.g., in  $\text{mg}/\text{m}^3 \text{R}$ ) can be determined by measuring the volume of the gas sample and analyzing the substances or contaminants present in the sampling train to determine their mass. Characterizing the gas stream (composition, moisture content, temperature, velocity, and flow rate) makes it possible to evaluate the emission rates (in  $\text{g}/\text{s}$ , for example) of substances or contaminants discharged in to the atmosphere.



**Figure 1 : Example of a Sampling Device for a Manual Method Using a Filter and Impingers**

Sampling techniques vary depending on whether the substance or contaminant is in gaseous or particulate form. For solid or liquid substances or contaminants, sampling must be performed at the same velocity as the gas flow rate at the sampling point to prevent mass discrimination caused by solid or liquid particle momentum. This is what is known as isokinetic sampling.

Instrumental methods involve sampling and analyzing a gas stream on a continuous basis to determine substance or contaminant concentrations. Gas analyzers are used to obtain in situ results at the campaign site. Instrumental methods used in grab sampling should not be confused with continuous emission monitoring systems (CEMS) installed permanently at emission points and discussed in [Section 11](#).

Reference methods for determining parameters and sampling various substances or contaminants found in atmospheric emissions from stationary sources are given in [Table 1.1 to 1.4](#) of Appendix 1.

The method for determining the concentration of odors can be found in [Table 1.6](#) of Appendix 1 and the methods for [certain](#) parameters in Bylaw 2001-10 of the Communauté métropolitaine de Montréal (CMM) applicable in the Agglomération de Montréal is in [Table 1.7](#) of Appendix 1. The commonly used name of each method is used in the tables and the full references are provided in the bibliography. The most recent published version of these methods must be used.

It is essential to use the specified sampling methods, including items in the “Additional Requirements and Specifications” column in the tables in [Appendix 1](#), except for those related to legislative considerations or the internal administration of the organizations that publish them, for example, items specific to the United States Environmental Protection Agency (US EPA). In addition, when they are required by a regulation or authorization, the analytical methods used by accredited laboratories prevail over those indicated in the sampling methods.

However, some emission points may have particularities that prevent the reference methods in [Appendix 1](#) from being fully applicable and may require certain deviations (for example, if it is impossible to properly install sampling equipment, or if the temperature is too high or the gas is flowing too slowly). In such cases, and when the objective of the sampling campaign is to verify environmental compliance, approval by the Ministry or the authority concerned must be obtained before sampling starts.

When a substance or contaminant that is not listed in the tables in [Appendix 1](#) must be sampled to verify environmental compliance, the preferred sampling method for the substance or contaminant in question must be validated and published by a recognized body such as Environment Canada, the US EPA, the National Council for Air and Stream Improvement (NCASI), or the American Society for Testing Material (ASTM)) and approved by the Ministry or the authority concerned before sampling starts. If no such method exists, a proposed approach must be submitted to the Ministry or the authority concerned.

These two procedures are also applicable when a reference method does not apply to the type of emission point to be sampled (e.g., a roof vent).

Some substances or contaminants may be collected simultaneously in the same sampling device. The main points to take into consideration when combining manual methods are as follows:

- ✓ Type of chemical reagents
- ✓ Type of solutions in the impingers
- ✓ Types of equipment and materials (material, porosity and size of filter, nozzle composition, whether the probe is heated, etc.)
- ✓ Minimum and maximum sampling flows for each method
- ✓ Minimum and maximum volumes to be sampled
- ✓ Possible interference

The choice of combinations is backed up by available scientific documentation.

For example, formaldehyde emitted by the wood industry or combustion sources should not be analyzed in the same sampling device as the particles, because the maximum sampling rate for formaldehyde in the reference methods is 0.4 L/min, whereas the sampling rate for particles is approximately 21 L/min. However, it is possible to sample hydrochloric acid (HCl) and particles in the same device because HCl can be sampled under isokinetic conditions at the same rate as that set for particles, and the impingers can be filled with a solution that captures HCl without influencing particle concentration.

Parameter combinations accepted for an environmental compliance are shown in [Table 1.5, Appendix 1](#). For other combinations of sampling methods, prior approval is required from the Ministry or the authority concerned.

### 3. PRINCIPLES OF QUALITY ASSURANCE AND CONTROL

A quality assurance and control (QA/QC) program is a set of measures ensuring that the quality of the results meets the objectives of the sampling campaign.

The QA/QC program is included in any atmospheric emission sampling program, from the planning stage to the final report. It covers human and material resources as well as document management. It specifies how to ensure that the collected data is reliable, accurate, and representative of the emitter's operations, the objective being to reduce errors to a minimum and ensure they are within acceptable limits. It also makes it possible to identify and quickly resolve problems.

A comprehensive, meticulously followed QA/QC program ensures that the data is accurate and representative of the emitter's operations during the sampling campaign.

The main components usually found in a QA/QC program are listed in this section. However, items specific to certain aspects of the sampling process are detailed in the appropriate section of this booklet.

#### 3.1 QA/QC in the Planning and Preparation Stages

The following QA/QC points should be considered when planning (see [Section 6](#)) and preparing the sampling campaign (see [Section 7.1](#)) in order to ensure the quality of the sampling process and the resulting data:

- ✓ Sampling methods (see [Appendix 1](#)) are determined based on the parameters and the substances or contaminants to be sampled, the source of the emissions, and the objective of the campaign (e.g., verifying regulatory compliance).
- ✓ Monitoring of quality controls (QC) required in the sampling methods are planned to verify that the acceptability criteria for the methods are met (sampling site, isokinetic conditions, measuring equipment, calibration, and so on)
- ✓ The field data and chain of custody forms are prepared in advance to ensure that all data is properly documented.
- ✓ A list of equipment is drawn up based on the selected methods; the equipment is suitable, available, clean, in good working condition, and calibrated (see [Section 5](#)).
- ✓ Calibration certificates for the equipment and the calibration gases are available.
- ✓ The sampling team is big enough and all members have the appropriate qualifications (see [Section 6.2.4](#)). This applies to site personnel as well as employees of the sampling firm and subcontractors.

#### 3.2 QA/QC during Sampling

During sampling (see [Sections 7.2](#) and [7.3](#)), the measuring, sampling, data recording (see [Section 4](#)), and sample identification procedures used in the field are key to obtaining quality data. Getting representative data requires meticulous execution. The QA/QC program ensures that:



- ✓ The sampling device, equipment, and reagents are prepared and installed according to the selected sampling method
- ✓ The QCs required by the method are carried out, including:
  - Checking that the sampling device and equipment are airtight
  - Checking the dry gas meter using the critical orifice before starting the tests
  - Checking that isokinetic conditions are maintained
  - Checking the response of the analyzers with certified calibration gases
  - Using blanks and duplicates:
 

Booklet 1, Section 4 of the *Sampling Guide to Environmental Analysis* describes the types of monitoring samples commonly taken in the field when sampling various environments, including trip, field, and cleaning blanks and field duplicates. Other types of blanks can be prescribed in the sampling methods.
- ✓ Samples are taken according to the sampling methods
- ✓ All required raw data is recorded on the data sheets, including temperature, dynamic pressure, pressure drops at the orifice, and gas volumes at each sampling point. All activities and relevant facts should be recorded with the date, location, time, and name of the sampler
- ✓ Samples are recovered according to the sampling methods
- ✓ Samples and blanks are handled with all necessary precautions to ensure their integrity
- ✓ Samples are properly identified at all times to ensure their traceability
- ✓ The samples' chain of custody forms are completed at each step to ensure sample traceability (see [Section 4](#))

During sampling, the various QCs ensure that the tests are valid. When the QC criteria are not met, the sampler must immediately stop the test and correct the problem or cancel and redo the test once the required conditions are re-established.

### 3.3 Post-test QA/QC

Once sampling is completed, specific procedures for handling, labelling, conserving, transporting, and analyzing the samples are important to maintain sample integrity and obtain quality results.

The QA/QC program is designed to ensure that the samples are stored according to the conditions specified in the methods or those recommended by the analysis lab.

The chain of custody forms, completed at each step, (e.g., transport from the campaign site to the firm's premises or the laboratory) ensure sample traceability (see [section 4](#)). Once the samples arrive at the lab together with the analysis request and chain of custody forms, they are processed according to the laboratory's standard QA/QC methodology.

### **3.4 Sampling Report QA/QC**

The QA/QC program ensures that calculations are properly performed and checked. It also guarantees that the content of the field data and calculation sheets, calibration data, and the results all agree with the data in the report.

Furthermore, it ensures that computer programs are validated at a set frequency, particularly by comparing the results obtained with those generated by a series of manual calculations. The results can be compared with past sampling campaigns at the same stationary source under the same operating conditions.

## **4. DATA RECORDING (TRACEABILITY)**

Data traceability is a key element of any atmospheric emission sampling campaign and is an integral part of the QA/QC program (see [Section 3](#)). Data collected must be complete and accurate to confirm that prescribed sampling procedures were followed.

### **4.1 Equipment Calibration Certificates**

All calibration data for measuring equipment and instruments are recorded, including on a certificate, and are available for consultation at all times. Each device or instrument is identified by a number or unique code. The equipment numbers used during the sampling campaign appear on the calibration certificates and on the sheets and forms completed onsite.

Any breakdowns, maintenance, repairs, and inspections of the equipment used for atmospheric emission sampling are logged.

### **4.2 Data and Sample Collection**

During sampling of atmospheric emissions, field data is recorded in a number of forms, including:

- ✓ Handwritten field data sheets for manual parameters
- ✓ Field notes providing observations or explanations of specific events
- ✓ Data acquisition system files
- ✓ Graphs or printouts from measuring devices
- ✓ Spreadsheets (e.g., Excel)
- ✓ Chain of custody forms

It is important that the sheets and forms be prepared in advance. They indicate the test performed, the campaign site, the emission point, the date and time the samples were taken, and any events that occurred during the sampling. The people who recorded the data are also identified.

The handwritten field data sheets are filled out using indelible ink and are complete, accurate, and legible. Best practices requires that mistakes be crossed out, corrected, initialed and dated rather than erased.

[Appendix 5](#) shows an example of a field data sheet for manual sampling and an example of a recovery sheet can be found in [Appendix 6](#). Forms are often specifically tailored to each sampling method to facilitate their use.

A number of parameters are also recorded by data acquisition systems directly at the campaign site. This is the case for gas concentrations measured by gas analyzers. The required measures are taken to ensure that the recorded data is secure and cannot be altered. The files are recorded so they can be matched to the corresponding test.

Spreadsheets are normally used to check field parameters and QCs such as those related to isokinetic conditions. As these calculation tools can be edited, they cannot be used as raw data.

Various events can occur at the campaign site. According to best practices, any unauthorized deviation from a sampling method, for whatever reason, is recorded and clearly explained on the field data sheets or in the field notes. Possible effects on the results are documented. Any interruption, procedural problem, equipment breakdown, or part change on the sampling device is recorded and dated so it can be matched with the data at compilation. The various problems encountered will appear in the report (see [Section 9](#)) so that the results can be correctly interpreted.

The chain of custody forms ensure sample integrity by preventing sample contamination and data switching, falsification, or loss. They make it possible to retrace the various steps the sample has gone through and to confirm that the analyzed sample corresponds to the sample that was collected. Each person who handles the samples completes this form to ensure that the chain of custody is properly documented and can be consulted at the data compilation step. Each person gets a copy. [Appendix 7](#) shows an example of a general chain of custody form, which can be adapted to fit various sampling methods.

### **4.3 Data retention**

It is essential to keep relevant information on the sampling process for a sufficient period, especially when legal requirements are involved. It should be filed in such a way so that all the data on a project can be easily found.

## **5. CALIBRATION AND VERIFICATION**

Equipment used to measure raw field data consists mainly of dry gas meters, Pitot S tubes, manometers, thermocouples, temperature probes, and gas analyzers. They are kept in good working order, receive regular maintenance, and are calibrated at set intervals. The calibration procedures described in this section are those generally included in the methods recommended by Environment Canada, US EPA, and the ASTM.

Best practices require that all raw calibration data be recorded and kept. Valid calibration certificates should be available for consultation at all times.

## 5.1 Calibration and Verification of Sampling Equipment

[Table 3.1](#) in Appendix 3 presents calibration and verification methods and frequencies for the main sampling equipment. Items in the Specifications column must be taken into account.

When a piece of equipment is modified or repaired, it must be checked and recalibrated and a new calibration certificate issued. The date of the most recent calibration is written on each piece of equipment, when possible. The handwritten raw data on which the certificate is based is kept as long as the certificate is valid and is available for consultation at all times, e.g., to check calculations for Pitot tube coefficients ( $C_p$  or  $C_t$ ) and the dry gas meter correction factor ( $\gamma$ ).

## 5.2 Calibration and Verification of Gas Analyzers

Sampling methods for gas analyzers include calibration specifications, some of which are presented in [Table 3.2](#) in Appendix 3.

Calibration gases are certified to 2%. Calibration gases meeting the criteria in the US EPA protocol (EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards) should be used whenever possible. The analysis certificates provided by the manufacturer for each gas cylinder are available on the campaign site and include an expiry date.

A dilution system can be used to prepare calibration gas concentrations using more concentrated certified gases. It is designed to take parameters such as temperature, pressure, and the molecular weight of the gas mixture into account in calculating calibration and dilution gas flow rates in order to prepare a mixture containing the gas in question at a concentration as close as possible to that of the gas in the stack. This system is checked in the field before use and calibrated at least once a year using the procedures in US EPA Method 205.

If the analyzer features more than one measurement scale, the scale closest to the target value should be chosen. Calibration errors are calculated by dividing the difference between readings by the highest gas concentration (span) rather than by the analyzer's measurement scale. Below is a sample calculation of analyzer calibration error using Equation 7E-1 from US EPA Method 7E illustrating the difference.

$$E = \frac{|Cd - Cc|}{Cs} 100$$

- E** : Calibration error equal to or smaller than 2%  
**Cs** : Highest concentration of the certified calibration gas (*span*)  
**Cc** : Concentration of the certified gas being checked  
**Cd** : Direct reading by analyzer

If the analyzer measurement scale used for the reading is 0 to 1,000 ppm, the span (Cs) is 150 ppm, the concentration of the certified gas (Cc) is 50 ppm, and the direct reading (Cd) for the gas is 55 ppm:

- The calculated error is:  $E = \frac{55-50}{150} 100 = 3.3 \%$ , which does not meet the acceptability criteria ( $\leq 2 \%$ ).
- If Cs is replaced by the measurement scale,  $E = \frac{55-50}{1000} 100 = 0.5 \%$ , the acceptability criteria is met ( $\leq 2 \%$ ), but this calculation is not valid.

Unlike other gas analyzers, a Fourier transform infrared spectrophotometer (FTIR) determines the concentration of substances or contaminants by comparing field-recorded spectra to reference spectra for various concentrations, such that the concentration of the substance or contaminant in question is within these increments. The reference spectra must be recorded directly on the analyzer in the lab by the manufacturer or at the campaign site. Reference spectra from commercial spectrum libraries cannot be used for quantitation. The data on which the reference spectra are based or the manufacturer's certificates are kept and available for checks.

Therefore, the FTIR does not have to be calibrated in the field. However, it must be field checked using specific calibration gases certified to 2% to ensure it is working properly.

## 6. PLANNING A SAMPLING CAMPAIGN

It is essential to properly plan a sampling campaign, especially for initial sampling of emission points for which no preliminary data is available. The objective is to collect the required information in order to prevent errors and ensure that the sampling process and resulting data are of the highest quality.

The planning process depends on the context and objective of the sampling campaign, whether for environmental compliance verification or knowledge acquisition.

It takes into account the emission sources and emission points involved, the sampling sites, the parameters and substances or contaminants to be measured or sampled, as well as health and safety and QA/QC.

Booklet 1, Section 2 of the *Sampling Guide for Environmental Analysis* also provides tips on planning sampling campaigns.

## **6.1 Planning by the Emission Source Operator**

The following subsections present the main planning aspects for which the emission source operator is responsible.

### **6.1.1 Context and objective of the sampling campaign**

The context and objectives of a sampling campaign can vary and may or may not require exhaustive sampling. The main objectives of atmospheric emission sampling are as follows:

- ✓ Environmental compliance verification  
These verifications may be held periodically at a frequency specified in the regulation or authorization.
- ✓ Process or equipment performance assessments and verifications  
This requires simultaneous sampling of the substances or contaminants in question upstream and downstream of the process or equipment.  
Process and equipment performance verifications may be required by law or following commissioning or modification.
- ✓ Atmospheric emission monitoring  
Monitoring is spread out over time and may be required by an authorization or following an environmental intervention.
- ✓ Knowledge acquisition regarding atmospheric emissions  
This may be part of a study or research project.

### **6.1.2 Parameters and substances or contaminants to be sampled**

The source operator determines the parameters and substances or contaminants to be measured or sampled in accordance with the sampling campaign objective.

The sampler may specify other parameters required for calculating emission rates, depending on the sampling method.

### 6.1.3 Description of the emission source

The description of the source specifies its operating conditions. Among other things, it provides useful information for verifying compliance with a legal requirement (for example, the emission rate in kg/ton of product and the emission rate related to the process feed rate).

If the emission source is a process, all activities generating or related to the emissions are described (e.g., loading, refining, and casting in a remelting furnace).

The following aspects are described depending on the objective of the sampling campaign:

- ✓ Type of emission source (activity, equipment, process) and year of construction or commissioning
- ✓ Rated power or rated heat capacity of the combustion device or industrial furnace
- ✓ Total number of production lines and number of lines that usually operate simultaneously
- ✓ Process operation mode (continuous, cyclic, etc.)
- ✓ How long the source is in operation per day, week, and month
- ✓ Duration of and steps in a full cycle (preheating, loading, unloading, wait time, etc.)
- ✓ Input type, feed rate, and composition
- ✓ Fuel type, feed rate, and composition
- ✓ Production type and rate
- ✓ Emission scrubbing or treatment equipment
- ✓ Diagram showing emission source in relation to other activities, equipment, processes, or dividers
- ✓ Any other pertinent information

Much of this information can be found in supporting documents the operator submits with its applications for authorization under the *Environment Quality Act* (EQA).

### 6.1.4 Identification and description of emission points

The source operator is also responsible for identifying and describing the emission points. All the emission points associated with the emission source targeted by the sampling campaign (activity, equipment, or process) are considered, including the following:

- ✓ Type of emission point (stack, fan, vent, roof vent)
- ✓ Dimensions (length, width, diameter)
- ✓ Height in relation to the ground and roof

- ✓ Existing sampling sites (location of sampling ports, dimensions, position in relation to flow disturbances, etc.)
- ✓ Type of CEMS, if any (e.g., for carbon monoxide, nitrogen oxides, or sulfur dioxide)
- ✓ Available services (platform, shelter, electricity, etc.)

It is a good idea to locate each selected emission point on a diagram and associate it with the source (activity, equipment, process). The sampler should be provided with a diagram, sketch, or photo of each previously sampled emission point specifying the various heights, areas, and existing sampling sites, when available.

If the characteristics of the gases emitted at the emission points targeted by the sampling campaign are known, they should be indicated:

- ✓ Composition
- ✓ Temperature
- ✓ Flow rate and velocity
- ✓ Moisture content
- ✓ Type of substances or contaminants emitted and their estimated concentration or emission rates

This preliminary data is used to calculate the parameters for pump adjustments during sampling and the nozzle size needed to ensure sampling under isokinetic conditions, as required by certain sampling methods.

#### 6.1.5 Identification of scrubbing equipment

Each piece of scrubbing equipment related to the emission source is identified. This equipment can be included on the diagram showing the emission source and emission points.

The following information should be provided:

- ✓ Type of equipment (cyclone, dust remover, wet or dry scrubber, electrostatic precipitator, etc.)
- ✓ Estimated concentration of the substance or contaminant to be verified if the objective of the sampling campaign is to verify scrubbing performance or the equipment's destruction and removal efficiency (DRE)
- ✓ Any other useful information

#### 6.1.6 Health and safety rules on the campaign site

The emission source operator must ensure that the sampler is aware of existing health and safety rules on the campaign site and follows them during the sampling work.



## 6.2 Planning of Sampling Campaign Execution

Planning of sampling campaign execution is based on previously gathered information. A preliminary visit to the campaign site may be required, particularly if the emission points have never been sampled before.

### 6.2.1 Choice of sampling methods

The sampling method is chosen based on the objective of the sampling campaign, the type of emission source, and the emission points to be sampled (see tables in [Appendix 1](#) and [Section 2](#)).

Certain emission points may have particular characteristics that prevent the use of reference methods (e.g., impossibility of properly installing the sampling equipment, temperature that is too high, or a gas stream velocity that is too low). The operator must first consider temporarily adjusting the emission point (e.g., lengthening an output duct on the roof) so the reference method can be used. If this is not possible, changes in the method may be necessary. In such cases, approval from the Ministry or the authority concerned is required prior to sampling.

### 6.2.2 Preliminary visit to the campaign site

The preliminary visit is used to gather information to ensure optimal planning of the sampling campaign. Diagrams provided by the operator can be clarified or sketches made of the emission points (see [Section 6.1.4](#)).

It also serves to confirm and clarify information on the emission source, emission points, required equipment, and related services (safe platform, heated shelter, sampling ports, means of communication, work area for handling samples, etc.).

Constraints related to each sampling site can be identified, including site access, configuration of the emission point, or characteristics of the gases. An emission point should not be excluded from the sampling campaign because of a problem with access to the sampling site. In the event of major difficulties, the Ministry or the authority concerned must be consulted.

The preliminary visit is also used to establish the approximate characteristics of the gases (see [Section 6.1.4](#)), particularly when the source is first sampled, and to identify problems associated with their flow (stability, flow rate, cyclonic or reverse flow). Some preliminary measurements are generally made for this purpose.

The choice of sampling method may be changed following the preliminary visit based on what is observed.

### 6.2.3 Sampling materials

Once the sampling method is selected, a list of sampling materials (equipment, reagents, glassware, containers, etc.) can be drawn up. This ensures that all the required materials are available and in good working condition. A sufficient number of replacement parts should also be provided for.

It is important to properly plan for sampling material preparation to allow time for preliminary steps such as calibrating equipment (see [Section 5](#)), weighing filters, and preparing or decontaminating containers and intermediary environments (e.g., adsorbents).

### 6.2.4 Sampling team

The sampling team is big enough and made up of members qualified to conduct high quality tests at each emission point. To carry out the tests using a manual sampling method (see [Section 2](#)), at least two people are required at the emission point. When the method requires isokinetic conditions, the team concentrates its efforts on monitoring these conditions. If two or more isokinetic tests are performed simultaneously at the same emission point, one team member is designated to ensure that the isokinetic conditions are maintained at all times for each test.

A scientific authority or team leader is part of each sampling team. The scientific authority or team leader is a professional or technician with the training and experience described in *Lignes directrices concernant les prélèvements des émissions atmosphériques en provenance de sources fixes*, DR-12-AIR-01, which is available on the CEAEQ website.

The team members' tasks are clearly defined to ensure that sampling is carried out properly.

### 6.2.5 Representative operating conditions of the source

The tests are conducted under the source's representative (normal) operating conditions. These include conditions specific to the source itself (inputs, fuel, cycle length, etc.) and to the scrubbing system, if applicable.

In sampling campaigns designed to verify destruction and removal efficiency (DRE), the quantity of gas fed and the volume of gas withdrawn must be sufficient for this purpose. A theoretical verification of the feed quantity is done prior to the test, using the substance's detection limit in stack samples and the gas flow in the stack.

If the sampling campaign is designed to verify compliance with an emission rate (e.g., kg of total particles/ton of finished product) or a concentration ( $\text{mg}/\text{m}^3 \text{R}$ ), the tests are conducted under standard operating conditions:

- ✓ For combustion equipment, at not less than 75% of the rated heat capacity or rated power, as applicable
- ✓ For other equipment and processes, at a production rate of at least 80% of the capacity for which the authorization was issued under the *Environment Quality Act* (EQA) or of the source's maximum capacity

If these operating conditions cannot be achieved (e.g., due to a decrease in the production rate of a piece of equipment or process), the Ministry or the authority concerned should be consulted regarding the source operating conditions that will be used during the sampling campaign.

It is up to the source operator to inform the sampler of the representative operating conditions that must be respected when conducting the tests. It is also recommended that the source operator assign at least one person to check and record the operating conditions during the sampling tests.

#### 6.2.6 Data recording

The field data and chain of custody forms (see [Section 4.1](#)) are drawn up and checked during the planning stages of the sampling campaign. Data acquisition systems are also checked to ensure that they meet the needs of the sampling campaign.

#### 6.2.7 Test laboratories

Planning of the sampling campaign includes selecting the analysis lab.

The choice is based on the substances or contaminants to be analyzed. When required by a regulation or authorization, it takes into account that the analyses must be conducted by a laboratory accredited under the EQA or, in the absence of a certified lab for the substance or contaminant in question, a lab that meets the ISO/CEI 17025 standard.

For more information on the accreditation of test laboratories, see the document *Programme d'accréditation des laboratoires d'analyse DR-12-PALA* on the CEAEQ website. The website also contains a list of accredited laboratories and a list of accreditation domains.

#### 6.2.8 Sampling schedule

The sampling schedule is based on the minimum time prescribed by the sampling method to carry out each test and the availability of the sampling team and required equipment. In the case of a sampling campaign for an environmental compliance verification, the schedule also takes into account the fact that the emission source must be operating under representative conditions (see [Section 6.2.5](#)).

### 6.3 Quality Assurance and Control

A QA/QC program is set up during the planning stage. It indicates not only the various sampling CQs, but also the human and material resources that will be used. [Section 3](#) presents the main aspects to consider.

### 6.4 Health and Safety

Members of the sampling team are responsible for their own safety. They must wear the required safety equipment and comply with applicable safety rules for the campaign site at all times (see [Section 6.1.6](#)). When required, they must have the necessary training for working at heights, operating a boom lift, or transporting hazardous materials.

Their individual protection equipment must comply with the standards in effect.

Section 6 in Booklet 1 of the *Sampling Guide for Environmental Analysis* contains the main health and safety aspects that must be adhered to during a sampling campaign.

At the campaign site, team members must be able to communicate effectively with one another and with the representative designated by the source operator.

### 6.5 Sampling Specifications

Before starting a sampling campaign, sampling specifications should be drawn up to make sure that all aspects have been covered and clearly understood by those involved in the project. Generally speaking, the specifications contain all necessary information for understanding the sampling campaign's objective and implementation.

The sampling specifications include the following items:

#### 6.5.1 Source operator and campaign site

Indicate the operator's name and contact information and the address of the campaign site. Providing a diagram or a map indicating their locations is a good idea.

#### 6.5.2 Introduction

The introduction should include a brief description of the objective (see [Section 6.1.1](#)) and context of the sampling campaign.

This is necessary for sampling campaigns conducted as part of an environmental compliance verification.

In the case of a study or research project, it is important to clearly explain the objective.

### 6.5.3 Emission sources and their operating conditions

Identify, describe, and define the representative operating conditions at the emission sources targeted by the sampling campaign (see [Sections 6.1.3](#) and [6.2.5](#)).

Some aspects of the source's operating conditions may be confidential. If so, it is up to the source operator to determine how they will be incorporated into or attached to the sampling specifications.

### 6.5.4 Emission points

Identify and describe each emission point (see [Section 6.1.4](#)). A site plan can make it easier to identify, locate, and allocate the emission points at an emission source.

The description gives the location and particular features of each emission point. Sketches or photos can be provided for illustration purposes.

### 6.5.5 Scrubbing system

Describe the scrubbing system, if any (see [Section 6.1.5](#)).

### 6.5.6 Parameters, substances/contaminants, and sampling methods

For each emission point, provide the parameters and substances or contaminants that will be measured or sampled as well as the selected sampling methods (see [Sections 6.1.2](#) and [6.2.1](#)).

Explain any constraints regarding the use of the sampling method (see [Sections 6.2.1](#) and [6.2.2](#)) and specify the means that will be used to deal with them.

### 6.5.7 Characteristics of gases

Indicate the approximate characteristics of the gases (see [Sections 6.1.4](#) and [6.2.2](#)) for each emission point, when available, as well as any problems associated with their flow (stability, flow rate, cyclonic or reverse flow).

### 6.5.8 Sampling site and traverse or sampling points

Give the location of the sampling site and the number of traverse or sampling points for each emission point as per the methods in Appendix 1, [Table 1.1](#).

The sampling site may already exist if an emission point has been sampled previously (see [Section 6.1.4](#)).

### 6.5.9 Sampling equipment

Indicate the main sampling equipment that will be used for each sampling method.

#### 6.5.10 Services at the campaign site

Indicate required services (electricity, shelter, appropriate work area for handling samples, etc.) at the campaign site.

#### 6.5.11 Quality assurance and control activities

Indicate the QC methods used to ensure compliance with critical aspects of the sampling campaign and the main QA/QC activities for validating the results (see [Section 3](#)).

#### 6.5.12 Sampling schedule

Provide a timeline for the sampling campaign (see [Section 6.2.8](#)).

#### 6.5.13 Content of the sampling report

List the main items that will be included in the sampling report (see [Section 9](#)).

#### 6.5.14 Sampling team

Indicate the planned makeup of the sampling team (see [Section 6.2.4](#)). The person in charge at the emission source is part of the team.

#### 6.5.15 Other information

Add any other important information, including potential problems at given sampling sites.

## 7. **SAMPLING**

Information gathered during the planning stage serves to guide the sampling work (see [Section 6](#)). It is included in the final specifications approved by each party. The date on which the sampling will start is set jointly by the sampler and the source operator based on the schedule drawn up during the planning stage (see [Section 6.2.8](#)).

Unless otherwise indicated in a regulation or authorization, the number of tests to be conducted during the sampling campaign is always at least three per parameter, substance, or contaminant for each of the source's representative operating conditions. If more than three tests are conducted, they are all presented in the sampling report (see [Section 9](#)).

Tests that are interrupted or not completed do not have to be presented in the report. The decision to interrupt or reject a test is made in the field by the sampler when an unexpected event likely to invalidate the results occurs during sampling. This could involve an equipment breakdown, clogging of the sampling device, an inability to maintain isokinetic conditions, or leak test failure at the end of the sampling test.

A test cannot be subsequently rejected because of a higher result compared to other tests. However, if the result is caused by an unexpected event, the cause should be mentioned in the report.

## 7.1 Preparations for Sampling

The scientific authority or team leader ensure that the designated sampling team is big enough and qualified to conduct high quality tests at each emission point. To carry out the tests using a manual sampling method (see [Section 6.2.4](#)), at least two people are required at the emission point. This ensures that someone is present at all times to take readings and handle any problems that may arise.

It is a good idea to hold a preliminary meeting for the whole sampling team. The meeting serves to answer questions and to make sure everyone has the information they need to conduct the sampling, especially concerning any special requirements such as the use of a particular piece of equipment.

Team members make sure they have all the required documents and material to conduct the sampling campaign.

### 7.1.1 Documents

The following documents, among others, are assembled and checked:

- ✓ Operator's contact information and location of the campaign site
- ✓ Final version of the sampling specifications, if any
- ✓ A copy of each sampling method to be used (see [Section 6.2.1](#))
- ✓ Sampling and post-test components of the QA/QC program (see [Sections 3.2](#) and [3.3](#))
- ✓ Necessary competency cards for the sampling work (e.g., for working at heights, driving machinery such as boom lifts)
- ✓ Field data sheets and required forms for sampling and sample recovery (see [Section 4.1](#));
- ✓ Calibration certificates for the sampling equipment
- ✓ Calibration gas analysis certificates
- ✓ Shipping documents for transporting hazardous materials, as needed
- ✓ List of contact people and phone numbers, as needed

These documents should be available to team members at all times.

### 7.1.2 Required material

Checklists for each substance or contaminant and each sampling method are handy tools for ensuring that all the necessary material (equipment, reagents, glassware, containers, etc.) is ready and loaded into the mobile units (see [Section 6.2.3](#)).

The following checks and tasks should be completed before leaving for the campaign site:

- ✓ Make sure the sampling equipment is in good working order and has been calibrated (see [Section 5](#)) and that the calibration certificates are still valid.
- ✓ Collect sampling device glassware and decontaminate the sample containers according to the procedures described in the sampling methods, if applicable.
- ✓ Make glassware cleaning blanks and keep them for subsequent analysis, if applicable.
- ✓ Weigh and number the filters and record their weight in a logbook.
- ✓ Prepare solutions and reagents.

Solutions and reagents become an integral part of the sample, so they are prepared by qualified personnel according to the recommendations in the sampling methods. The quantities and volumes of the stock solutions used are recorded on the work forms and kept in a logbook. Labels on reagent vials indicate the date they were prepared, the person who prepared them, and the batch number of the original container of stock solution.

Some sampling methods require freshly prepared solutions, which are made up in the field.

- ✓ Make sure that all reagents, such as resin traps, are available.
- ✓ Make sure that all required safety equipment for team members is available and in good condition.

Once these checks have been completed, the documents and material are carefully loaded into the mobile units to ensure safe transport for both equipment and personnel.

## 7.2 Sample Collection

Upon arrival at the campaign site, the leader of the sampling team contacts the person in charge at the emission source. They discuss the various aspects of the sampling campaign, including the sampling schedule (see [Section 6.2.8](#)) and the representative operating conditions that will prevail at the emission source during the sampling. Unless otherwise indicated, the scrubbing system must be in operation and functioning optimally.

The team members read the health and safety requirements and guidelines for the campaign site (see [Section 6.4](#)).

The mobile unit should be parked as close as possible to the emission points.

Members of the sampling team start setting up the equipment on the sampling sites.

Before the tests begin, the team performs the checks required by the sampling methods and makes sure that the equipment is in good working order, including the dry gas meter using the critical orifice.



When everything is ready, the sampling team leader notifies the person in charge at the emission source that the tests are about to start. They can only begin if the emission source's representative operating conditions are achieved (see [Section 6.2.5](#)). The team leader keeps in constant communication (e.g., by radio) with the designated person in charge at the emission source. If a piece of equipment breaks down, the production line stops, or any other incident occurs, the sampling team is immediately notified and sampling is stopped. Sampling can start up again when the source's representative operating conditions have been re-established on the condition that this is achieved within a reasonable time period (no longer than one day) based on the substance or contaminant being sampled.

During sampling, the procedures in the sampling methods are followed and the appropriate documentation (see [Section 4.1](#)) completed. The data to be collected on the sampling site is generally given in table form in the sampling methods since it is needed to calculate emissions or conduct the CQs. Below are some examples of data that are collected, generally for each sampling point, if applicable:

- ✓ Temperature of the gases in the stack
- ✓ Differential pressure of the gases in the stack ( $\Delta P$ )
- ✓ Drop in pressure at the orifice meter ( $\Delta H$ )
- ✓ Volume indicated on the gas meter
- ✓ Temperature of the filter compartment (and cyclone)
- ✓ Temperature of the probe
- ✓ Temperature of the gases exiting the last impinger
- ✓ Temperature of the gas meter
- ✓ Vacuum pressure in the sampling device

If an instrument-based method is used, the measurements are recorded directly at the campaign site. The sampler ensures that the files are properly identified for each test.

The person in charge at the emission source monitors and records the operating parameters required for the sampling campaign's objective (e.g., feed rate of inputs and fuel, production rate).

The person in charge at the emission source is notified when the tests are completed and the sampling team starts dismantling the equipment.

In the case of manual sampling, the sampling device is detached from its rail, the probe is removed, and all the orifices are sealed with a material appropriate to the type of substance or contaminant sampled (e.g., aluminum paper or Teflon tape). The sampling device is then carefully transferred to the mobile unit or to another location that is clean and free of contamination for sample recovery.

### 7.3 Sample Recovery

For manual methods, the recovery area must be clean and the counters clear and covered (e.g. with white paper) to avoid contamination before the sampling device is dismantled and the samples recovered. The following items are on hand, as needed:

- ✓ Sample recovery procedure according to the sampling method
- ✓ Appropriate decontaminated glass or plastic containers such as vials, bottles, or Petri dishes
- ✓ Plastic or Teflon probe brushes
- ✓ Plastic or Teflon wash bottles
- ✓ Tweezers for handling filters
- ✓ Appropriate gloves for recovering samples
- ✓ Impinger supports
- ✓ Electronic balance
- ✓ Reagents and chemicals of an appropriate grade for recovering samples
- ✓ Self-adhesive labels with all pertinent information such as the campaign site, municipality, emission point, sample type, and sample code; samples can be labelled with a pencil as long as the information cannot be erased
- ✓ Sample recovery forms
- ✓ Chain of custody forms
- ✓ Analysis request forms

When all necessary items for the recovery of the samples are on hand, any visible dirt on the probe and the impingers is cleaned and the sampling device dismantled. The impingers are placed directly on their supports and the other pieces of glassware are placed carefully on the counter. The following tasks are then carried out:

- ✓ Recover the samples, meticulously following the instructions in the sampling method.
- ✓ Transfer the samples to appropriate containers, which are then hermetically sealed.
- ✓ Identify each bottle or vial containing a sample with a unique code, for example using a correctly completed, self-adhesive label, to avoid any chance of mixing up the samples.
- ✓ Mark fluid levels in the bottles to check whether any of the sample fluid has been lost during transport to the laboratory.
- ✓ Complete the chain of custody form onsite, one of the objectives being to make sure that the collected sample is the sample that will be analyzed.
- ✓ Complete the analysis requests (onsite or at the sampler's premises). The codes written on the analysis requests must be the same as those on the vials or bottles.

- ✓ Store the samples in a secure location at an appropriate storage temperature, generally 4°C.

Additional information on sample registration can be found in Section 3.4 of Booklet 1 of the *Sampling Guide for Environmental Analysis*.

## 8. POST-TEST PROCEDURES

The recovered samples are transported from the campaign site to the sampler's premises or shipped to the test laboratories in a secure, closed container, stored at an appropriate temperature. Required forms, including the chain of custody form, are completed by all persons involved.

As soon as the samples arrive at the test laboratory or the sampler's premises, they are checked against the accompanying documents, such as analysis requests and chain of custody forms. Samples that require analysis at an external laboratory are selected, coded as per the chain of custody (see [Section 4.1](#)), and shipped safely.

When required by a regulation or authorization, the samples must be analyzed by a laboratory accredited under the EQA or, where there is no laboratory accredited for the substance or contaminant, by a laboratory that meets the ISO/IEC 17025 standard. In all other cases (e.g., samples not required by a regulation or authorization), the analyses are performed as per available methods, in particular those of recognized organizations such as CEAEQ, Environment Canada, ASTM, NCASI, and US EPA.

For more information on accreditation of test laboratories, please see the document *Programme d'accréditation des laboratoires d'analyse DR-12-PALA*, available on the CEAEQ website. The website also features a list of accredited laboratories and a list of accreditation domains.

The raw field data and the results from the test laboratory are compiled, checked, approved, and then used to calculate emissions for the final report.

## 9. SAMPLING REPORT

Once the sampling campaign is completed, a sampling report is drawn up.

A number of items in the sampling report are described in the Planning a Sampling Campaign section (see [Section 6](#)) and covered, if applicable, in the sampling specifications (see [Section 6.5](#)). If sampling specifications are available, this is mentioned in the report.

Aspects of the QA/QC program covered in [Section 3.4](#) are considered in preparing the report. The report is based on the fieldwork performed and identifies any problems that may have affected the results.

The person responsible for the report checks it in its entirety, dates, and signs it.

A regulation or authorization may require that the report be sent to the Ministry or the authority concerned. If so, it must contain the required information and be sent by the stated deadline.

The sampling report contains the information below, although not necessarily in the order presented. Certain information in the report is related to equipment or process operating conditions and may be confidential. If so, it is up to the operator to determine how it will be incorporated into or attached to the report.

## **9.1 Summary**

The summary gives the reader an overview of the sampling campaign. It briefly presents the context and purpose of the campaign as well as the campaign site, the source and the emission points covered by the campaign.

A table summarizing the results by test is provided, indicating dates and sampling periods.

It presents the main conclusions and the main problems encountered, if any.

## **9.2 Introduction**

The introduction describes the context and objective of the sampling campaign (see [Section 6.1.1](#)) and presents the emission source, including source operating conditions and emission points, as well as the parameters, and substances or contaminants targeted by the sampling campaign.

## **9.3 Identification of the source operator and campaign site**

The sampling report provides the:

- ✓ Source operator's name and contact information (see [Section 6.5.1](#))
- ✓ Location of the campaign site
- ✓ Name of the person in charge designated by the source operator and present during the sampling campaign

## **9.4 Identification of the sampler, test laboratories, and subcontractors**

The sampling report also provides the:

- ✓ Sampler's name and contact information
- ✓ Names and duties of the members of the sampling team
- ✓ Names of the test labs used during the sampling campaign
- ✓ Names of any subcontractors and the list of services each one provided

## 9.5 Sampling

The sampling report describes how the sampling campaign was carried out and provides the following information:

- ✓ Description of the emission source sampled, including the operating conditions during sampling (see [Sections 6.1.3](#) and [6.2.5](#))  
All source operating conditions related to the objective of the sampling campaign and in effect during each test are provided.  
The composition of inputs or fuels is provided when required for the purposes of the sampling campaign (e.g., checking DRE).  
Any anomalies related to source operating conditions are mentioned, along with whether they caused the sampling to be interrupted or the test to be rejected.
- ✓ Name and description of the emission points sampled (see [Section 6.1.4](#))
- ✓ Description of the sampling sites (duct diameter, position in relation to flow disturbances, number of sampling points, location of sampling ports, etc.)
- ✓ Type of scrubbing system, if any (see [Section 6.1.5](#))  
Any anomalies related to scrubbing system operation are mentioned, along with whether they caused the sampling to be interrupted or the test to be rejected.
- ✓ Parameters and substances or contaminants sampled (see [Section 6.1.2](#))
- ✓ Sampling methods used (see [Sections 2](#) and [6.2.1](#)) and any changes made (approvals obtained and deviations and their effects)
- ✓ Sampling equipment used and their data calibration or verification data (see [Section 5](#))
- ✓ Sampling data, including test numbers, dates, and times  
All the tests conducted during the sampling campaign are presented in the report and reasons given for any tests that were rejected. However, tests that were interrupted or never completed do not have to be discussed in the report (see [Section 7](#)).
- ✓ Characteristics of the gases sampled for each test  
These characteristics are presented in detail in a table.
- ✓ Observations and comments on specific events that occurred during sampling, whether related to the emission source, the sampling methods or equipment, or characteristics of the sampling site or gases
- ✓ Aspects of the QA/QC program applied during sampling (see [Section 3.2](#))

## 9.6 Results

All results and supporting data are provided in the sampling report.

The results are calculated in accordance with the reference conditions specified in Québec legislation and expressed, for each test, in units appropriate for the sampling campaign objective (concentrations, emission rates, destruction and removal efficiency, etc.).

Sample blank values are not subtracted from the results, unless the sampling method requires it.

Results under the detection limit of the analysis methods are included in the calculations, depending on the situation and the substances or contaminants sampled (e.g., PAH, PCDD, or PCDF), the method used, and the objective of the sampling campaign.

If a regulation or authorization requires calculations based on three tests, but more than three valid tests were performed, the highest values are used.

Any calculation formulas not included or different from those in the sampling methods are provided in the sampling report.

The results of the QCs are presented, especially those required by the sampling method for checking that isokinetic conditions were maintained throughout the tests.

## 9.7 Discussion and Conclusion

The results are interpreted and discussed in relation to the sampling campaign objective. The discussion also covers the conduct of the entire sampling campaign (difficulty coordinating operating conditions with sampling, rejection of tests, etc.).

Conclusions are drawn in relation to the objective of the sampling campaign and recommendations made, if applicable.

## 9.8 Appendices

The following appendices should be included in the sampling report:

- ✓ Field data sheets
- ✓ Calibration and verification data, including calibration certificates
- ✓ Analysis certificates, including for blanks, signed by a chemist
- ✓ Measurements for instrument-based methods
- ✓ Calculation sheets
- ✓ Photos of unusual situations or installations

## 10. OTHER METHODS

The Micro-Ringelmann scale is used to measure the opacity of gray or black emissions in the atmosphere. It is a method of observation and comparison. Its specifications and the method for measuring opacity are described in the regulations that refer to it, namely the *Clean Air Regulation* and the *Regulation Respecting Hot Mix Asphalt Plants*.

One of the methods for detecting leaks of volatile organic compounds (VOC) is US EPA Method 21 (US EPA, 40 CFR Part 60, Method 21). It can be used to locate and categorize concentrations of VOC leaks, but cannot be used alone to determine the mass emission rate of these compounds.

## 11. CONTINUOUS EMISSION MONITORING SYSTEMS (CEMS) INSTALLED AT STATIONARY SOURCES

The section on CEMSs installed at stationary sources is included in this booklet of the *Sampling Guide for Environmental Analysis* for information purposes only, since this type of system cannot currently be used to verify environmental compliance.

A CEMS refers to a set of equipment and programs for continuously sampling, analyzing, and recording concentrations of one or more substances or contaminants in gaseous effluent released from a stationary source or the opacity of the effluent.

Although a CEMS is similar to sampling equipment used for instrument-based methods, it is installed permanently at emission points (a stack, for example) of a stationary source.

A CEMS is used to observe variations over time in the opacity of gaseous effluent or in the concentrations of substances or contaminants it contains. The resulting data can be used to adjust operating conditions at the emission source (e.g., a furnace or process).

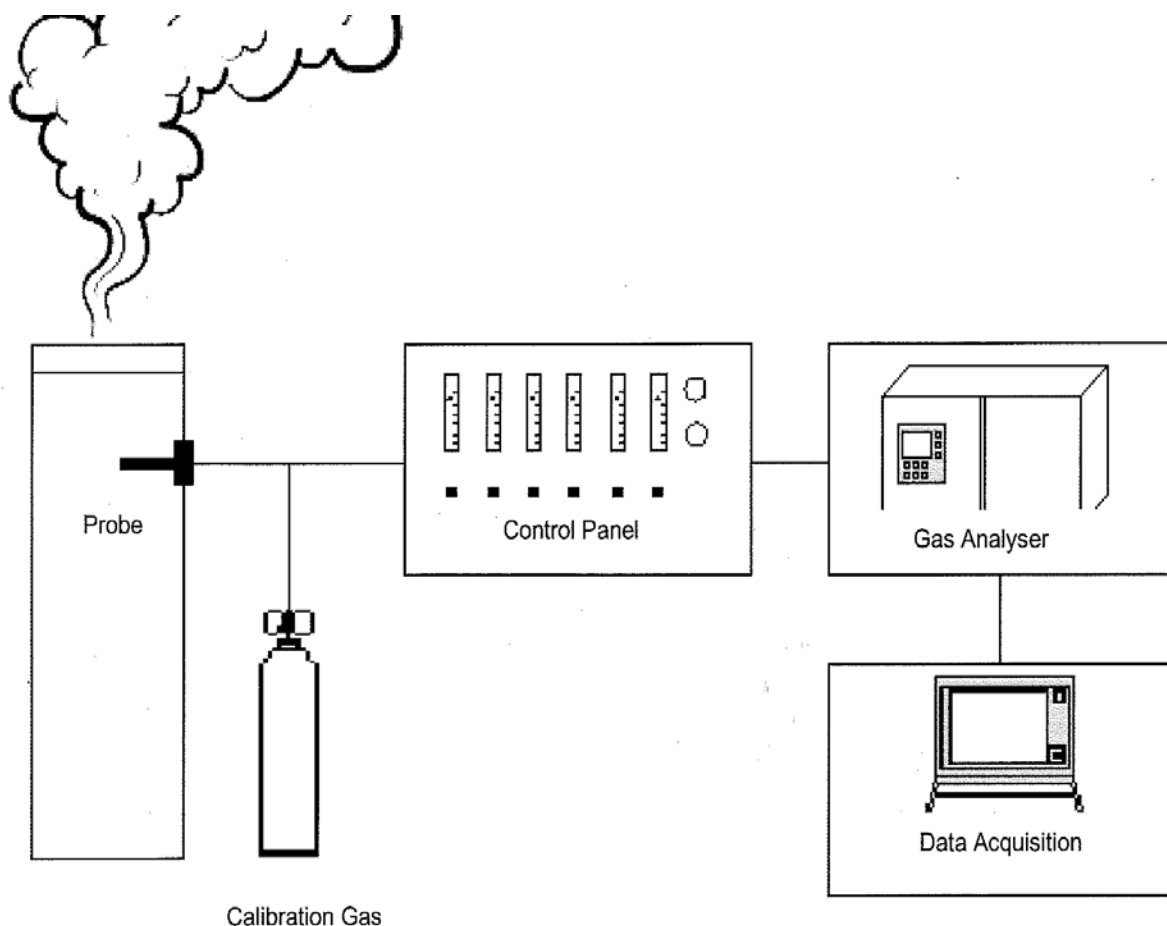
The parameters this equipment usually measures are oxygen (O<sub>2</sub>), carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>), sulphur dioxide (SO<sub>2</sub>), nitrogen oxides (NO<sub>x</sub>), ammonia (NH<sub>3</sub>), hydrogen chloride (HCl), total reduced sulphur compounds (TRS), and particulates matter. Opacity can also be determined on a continuous basis.

A CEMS is made up of a number of components, including a sampling interface, analyzer, and data acquisition and recording system. The sampling interface is installed directly at the sampling site and the data acquisition and recording system can either be at the emission point (e.g., the stack) or in a more accessible location such as cupboard on the floor.

There are two main types of CEMS—extractive and *in situ*—based on the design of the sampling interface.

In extractive systems, the gases are sampled at the emission point (e.g., a stack or duct) and piped to the analyzer. This type of system can be used for gases and particulates matter, but cannot determine opacity.

The following diagram shows an extractive CEMS.



**Diagram 1 :** Extractive CEMS

In an *in situ* system, the analyses are performed directly at the sampling point. This type of system can be used for gases such as O<sub>2</sub>, SO<sub>2</sub> or NO<sub>x</sub>, particulates matter, and opacity. The analysis can be done at a specific location by a sensor on the tip of a probe (point analysis) or along a certain distance. In the latter case, light is transmitted through the emission point, and the interaction between the light and the gas is used to determine the concentration of the substance or contaminant.

While in operation, a CEMS provides accurate, comprehensive data based on established performance specifications (design, installation, and operation) and the QA/QC program.

The latest versions of the performance specifications and QA/QC procedures in the tables in [Appendix 4](#) can be used to certify the CEMSs and ensure that they are in good working order. Some of the specifications and procedures may be considered inappropriate due to technological advances in CEMSs. Other procedures recommended by the CEMS manufacturer to ensure proper operation of the system can also be used.



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**Table 1.1 – Reference Methods for Characterizing Gases**

<b>Parameter</b>	<b>Method</b>	<b>Additional Specifications and Requirements<sup>1</sup></b>
<b>Determination of sampling site and traverse points</b>	<b>Environment Canada, EPS 1/RM/8-Method A</b>  <b>or</b> <b>US EPA, 40 CFR Part 60, Method 1</b>	<b>Modify emission point to make it compliant, as needed.</b>  <b>The required number of points must be used. For example, if 24 points are required, each of the 24 points must be sampled with the probe.</b>
	<b>US EPA, 40 CFR Part 60, Method 1A</b>	<b>Stack diameter from 10 cm (4 in.) to 30 cm (12 in.)</b>
	<b>US EPA, 40 CFR Part 60, Method 5D</b>	<b>Applicable for positive pressure fabric filters</b>
<b>Determination of stack gas velocity and volumetric flow rate</b>	<b>Environment Canada, EPS 1/RM/8, Method B</b>  <b>or</b> <b>US EPA, 40 CFR Part 60, Method 2</b>	<b>S-type Pitot tubes must be used if particulate matter is present.</b>
	<b>US EPA, 40 CFR Part 60, Method 2C</b>	<b>Stack diameter from 10 cm (4 in.) to 30 cm (12 in.)</b>
<b>Determination of molecular weight by gas analysis</b>	<b>Environment Canada, EPS 1/RM/8, Method C</b>	<b>None</b>
<b>Determination of moisture content</b>	<b>Environment Canada, EPS 1/RM/8, Method D</b>  <b>or</b> <b>US EPA, 40 CFR Part 60, Method 4</b>	<b>Minimum collection time: 15 minutes</b> <b>Minimum collection rate: 2 L/minute</b>

1. The additional specifications and requirements, when applicable, are applicable to each test.

**Table 1.2 – Reference Methods for Sampling Particulate Matter**

<b>Contaminant</b>	<b>Method</b>	<b>Additional Specifications and Requirements<sup>1</sup></b>
<b>Particulate matter</b>	<b>Environment Canada, EPS 1/RM/8, Method E<sup>2</sup></b> <b>or</b> <b>US EPA, 40 CFR Part 60, Method 5<sup>2</sup></b>	<b>Temperature at the exit of the silica gel impinger must be measured.</b> <b>Minimum collection time: 60 minutes</b> <b>Minimum volume collected: 1.5 m<sup>3</sup>R</b>
	<b>US EPA, 40 CFR Part 60, Method 5D</b>	<b>For sampling from positive pressure fabric filters</b>
	<b>US EPA, 40 CFR Part 60, Method 5I</b>	<b>Can be used to check low concentrations of particulates when required.</b>
<b>Total filterable PM<sub>10</sub> and PM<sub>2.5</sub></b>	<b>US EPA, 40 CFR Part 51, Method 201A</b>	<b>Minimum collection time: 2 hours</b> <b>Minimum volume collected: 1.7 m<sup>3</sup>R</b>
<b>Total filterable PM<sub>2.5</sub> and condensable particulate matter</b>	<b>Environment Canada, EPS 1/RM/55, Method I</b>	
<b>Condensable particulate matter</b>	<b>Environment Canada, EPS 1/RM/55, Method H</b>	

1. The additional specifications and requirements are applicable to each test.
2. An adaptation of this method, which avoids having to attach the entire sampling device to a rail, consists of inserting a flexible line between the filter exit and the entrance of the first impinger. This way, inaccessible traverses can be sampled. This method can be used only for particulate sampling.

**Table 1.3 – Reference Methods for Sampling Inorganic Substances or Contaminants**

Substance or Contaminant	Method	Additional Specifications and Requirements <sup>1</sup>
Metals	US EPA, 40 CFR Part 60, Method 29	Minimum collection time: 120 minutes Minimum volume collected: 2.8 m <sup>3</sup> R Maximum collection rate: 28 L/minute This method can be used for specific metals.
Beryllium (Be)	US EPA, 40 CFR Part 61, Method 104	US EPA, 40 CFR Part 60, Method 29 can be used when a number of metals are to be sampled. Minimum collection time: 120 minutes Minimum volume collected: 2.8 m <sup>3</sup> R Maximum collection rate: 28 L/minute
Mercury (Hg)	US EPA, 40 CFR Part 61, Method 101A	US EPA, 40 CFR Part 60, Method 29 can be used when a number of metals are to be sampled. Minimum collection time: 120 minutes Minimum volume collected: 2.8 m <sup>3</sup> R Maximum collection rate: 28 L/minute
Gaseous mercury (Hg) released through vents or ventilation ducts at electric light bulb manufacturing plants	Environment Canada, EPS 1/RM/5	Minimum collection time : 4 hours Collection rate: 1 to 3 L/minute
Lead (Pb)	Environment Canada, EPS 1/RM/7	US EPA Method 29, 40 CFR Part 60, can be used when a number of metals are to be sampled. Minimum collection time: 120 minutes Minimum volume collected: 1.7 m <sup>3</sup> R Maximum collection rate: 28 L/minute
Hexavalent chromium (Cr <sup>6+</sup> ) released by metallic surface treatment processes	US EPA, 40 CFR Part 63, Method 306	US EPA, 40 CFR Part 60, Method 29 can be used for total chromium. Minimum collection time: 120 minutes Minimum volume collected: 1.7 m <sup>3</sup> R Maximum collection rate: 28 L/minute
Ammonia (NH <sub>3</sub> )	US EPA, Method CTM 027	Minimum collection time: 60 minutes Minimum volume collected: 1.5 m <sup>3</sup> R Maintain probe temperature at 120°C.



Substance or Contaminant	Method	Additional Specifications and Requirements <sup>1</sup>
Inorganic acids other than chromic acid released by metallic surface treatment processes	<p>US EPA, 40 CFR Part 60, Method 26, modified</p> <p><b>Modifications:</b></p> <ul style="list-style-type: none"> <li>No filter</li> <li>Replace H<sub>2</sub>SO<sub>4</sub> 0,1N in first two impingers with distilled water.</li> </ul>	<p>Used if no droplets in the gases.</p> <p>Minimum collection time: 20 minutes</p> <p>Minimum volume collected: 20 litres</p> <p>Analyze the anions corresponding to each acid in all impinger solutions (e.g., nitrates, phosphates, and sulfates).</p>
	<p>US EPA, 40 CFR Part 60, Method 26A, modified</p> <p><b>Modifications:</b></p> <ul style="list-style-type: none"> <li>No filter</li> <li>Replace H<sub>2</sub>SO<sub>4</sub> 0,1N in first two impingers with distilled water.</li> </ul>	<p>Used if there are droplets or a risk of droplets in the gases.</p> <p>Minimum collection time: 60 minutes</p> <p>Minimum volume collected: 1.5 m<sup>3</sup>R</p> <p>Analyze the anions corresponding to each acid in all impinger solutions (e.g., nitrates, phosphates, and sulfates).</p>
Sulphuric acid mist (H <sub>2</sub> SO <sub>4</sub> +SO <sub>2</sub> /SO <sub>3</sub> )	US EPA, 40 CFR Part 60, Method 8	<p>Minimum collection time: 60 minutes</p> <p>Minimum volume collected: 1.5 m<sup>3</sup>R</p> <p>Maximum collection rate: 28 L/minute</p>
Chlorine and chlorine dioxide (Cl <sub>2</sub> and ClO <sub>2</sub> )	NCASI, <i>Determination of chlorine and chlorine dioxide in pulp bleach plant vents</i>	<p>Maximum collection time: 60 minutes</p> <p>Collection rate: 0.20 to 0.25 L/minute</p> <p>Stop collecting when the solution in the second impinger turns yellow.</p>
Hydrogen chloride (HCl)	Environment Canada, EPS 1/RM/1	<p>Used if no droplets in the gases.</p> <p>Minimum collection time: 20 minutes</p> <p>Minimum volume collected: 20 litres</p>
Hydrogen halides (HCl, HBr and HF) and halogens (Cl <sub>2</sub> and Br <sub>2</sub> )	US EPA, 40 CFR Part 60, Method 26	<p>Used if no droplets in gases.</p> <p>Minimum collection time: 20 minutes</p> <p>Minimum volume collected: 20 litres</p>
	US EPA, 40 CFR Part 60, Method 26A	<p>Used if there are droplets or a risk of droplets in the gases.</p> <p>Minimum collection time: 60 minutes</p> <p>Minimum volume collected: 1.5 m<sup>3</sup>R</p>
Total reduced sulphur compounds (TRS) expressed as SO <sub>2</sub>	US EPA, 40 CFR Part 60, Method 16C*	<p>Minimum collection time: 60 minutes</p> <p>Three calibration gases used at representative concentrations.</p>
Total reduced sulphur compounds (H <sub>2</sub> S; CH <sub>3</sub> SH; (CH <sub>3</sub> ) <sub>2</sub> S; (CH <sub>3</sub> ) <sub>2</sub> S <sub>2</sub> )	Environment Canada, EPS 1/RM/6	<p>Used when instrument-based method 16C does not apply or speciation of the compounds is required.</p> <p>Samples must be analyzed no more than one hour after they are collected.</p>

Substance or Contaminant	Method	Additional Specifications and Requirements <sup>1</sup>
Hydrogen cyanide (HCN)	US EPA, Method OTM-29	None
Carbon dioxide (CO <sub>2</sub> )	US EPA, 40 CFR Part 60, Method 3A *	Minimum collection time: 60 minutes Three calibration gases used at representative concentrations. CO <sub>2</sub> calibration gas available on campaign site.
	US EPA, 40 CFR Part 63, Method 320* or ASTM D6348*	Each FTIR must be equipped with its own spectrum library saved on the instrument by the manufacturer or in the laboratory. Spectra from commercial libraries are not accepted.
Sulphur dioxide (SO <sub>2</sub> )	US EPA, 40 CFR Part 60, Method 6C*	Minimum collection time: 60 minutes Three calibration gases used at representative concentrations. SO <sub>2</sub> calibration gas available on campaign site.
	US EPA, 40 CFR Part 63, Method 320* or ASTM D6348*	Each FTIR must be equipped with its own spectrum library saved on the instrument by the manufacturer or in the laboratory. Spectra from commercial libraries are not accepted.
	Environment Canada, EPS 1-AP-74-3 or US EPA, 40 CFR Part 60, Method 6	When the above instrument-based method is not possible. Minimum collection time: 20 minutes Minimum volume collected: 20 litres
Asbestos fibres	Environment Canada, EPS 1-AP-75-1 and 1A	None
Total fluorides (Ft) released from stacks	US EPA, 40 CFR Part 60, Method 13A or 13B	The filter must be placed before the impingers. Minimum collection time: 120 minutes Minimum volume collected: 2.8 m <sup>3</sup> R
Total fluorides (Ft) and particulate matter released at potroom roof vents in aluminum smelters	Aluminium Association of Canada, <i>Méthode de référence pour l'échantillonnage des particules et des fluorures totaux aux événements de toits des salles de cuves des alumineries au Québec</i>	Applicable only to potroom roof vents in aluminum smelters

Substance or Contaminant	Method	Additional Specifications and Requirements <sup>1</sup>
Carbon monoxide (CO)	US EPA, 40 CFR Part 60, Method 10*	<b>Minimum collection time: 60 minutes</b> <b>Three calibration gases used at representative concentrations.</b>
	US EPA, 40 CFR Part 63, Method 320* or ASTM D6348*	<b>CO calibration gas available on the campaign site.</b> <b>Each FTIR must be equipped with its own spectrum library saved on the instrument by the manufacturer or in the laboratory. Spectra from commercial libraries are not accepted.</b>
Nitrogen oxides (NO <sub>x</sub> )	US EPA, 40 CFR Part 60, Method 7E*	<b>Minimum collection time: 60 minutes</b> <b>Three calibration gases used at representative concentrations.</b>
	US EPA, 40 CFR Part 63, Method 320* or ASTM D6348*	<b>NO calibration gas available at campaign site.</b> <b>Each FTIR must be equipped with its own spectrum library saved on the instrument by the manufacturer or in the laboratory. Spectra from commercial libraries are not accepted.</b>
	Environment Canada, EPS 1-AP-77-3 or US EPA, 40 CFR Part 60, Method 7	<b>When the above instrument-based method is not possible.</b> <b>Collection time: 1 minute</b> <b>Minimum volume collected: 2 litres</b>
Oxygen (O <sub>2</sub> )	US EPA, 40 CFR Part 60, Method 3A*	<b>Minimum collection time: 60 minutes</b> <b>Three calibration gases used at representative concentrations.</b>

\* Instrumental

1. The additional specifications and requirements are applicable to each test.

**Table 1.4 – Reference Methods for Sampling Organic Contaminants**

<b>Contaminant</b>	<b>Method</b>	<b>Additional Specifications and Requirements<sup>1</sup></b>
<b>Semi-volatile organic compounds (PCB, CB, PC, PAH, PCDD and PCDF)</b>	<b>Environment Canada, EPS 1/RM/2</b>	<b>Minimum collection time: 180 minutes</b> <b>Minimum volume collected: 3 m<sup>3</sup>R</b>
<b>Volatile organic compounds (VOC)</b>	<b>US EPA, Method 0030</b>	<b>Minimum number of pairs of traps per test: 3</b> <b>Minimum collection time: 120 minutes</b> <b>Collection rate: 0.25 L/minute to 1 L/minute</b> <b>To check resin saturation: a separate analysis of both traps must be done on one of the 3 pairs of traps.</b>
	<b>US EPA, 40 CFR Part 60, Method 18</b>	<b>Use with adsorbent tubes.</b> <b>Minimum collection time: 60 minutes</b> <b>Minimum volume collected: 60 litres</b>
	<b>NCASI, Method 99.02</b>	<b>Minimum collection time: 60 minutes</b> <b>Impinger collection rate: 0.4 L/minute</b> <b>Minimum collection rate of canister: 0.02 L/minute</b>
	<b>Other method approved and published by a recognized body</b>	<b>For specific VOCs, choose an appropriate method based on the type of source, the VOCs in question, and their expected concentrations.</b> <b>Requires approval from the Ministry.</b>
<b>Formaldehyde</b>	<b>NCASI, Method 98.01</b> <b>or</b> <b>US EPA, 40 CFR Part 63, Method 323</b>	<b>Minimum collection time: 60 minutes</b> <b>Maximum collection rate: 0.4 L/minute</b>
<b>Polycyclic aromatic hydrocarbons (PAH)</b>	<b>Method in Appendix 2 of this booklet</b>	<b>Minimum collection time: 120 minutes</b> <b>Minimum volume collected: 2 m<sup>3</sup>R</b>
<b>Total hydrocarbons or total gaseous organic compounds (methane or non-methane – TGOC or NMOC)</b>	<b>US EPA, 40 CFR Part 60, Method 25A*</b>	<b>For organic compounds other than methane, a NMOC analyser is used.</b> <b>Minimum collection time: 60 minutes</b>

\* Instrumental

1. The additional specifications and requirements are applicable to each test.

**Table 1.5 – Accepted Combinations of Sampling Methods**

Contaminant	Method
Filterable PM <sub>10</sub> and PM <sub>2.5</sub> and condensable particulate matter	US EPA, 40 CFR Part 51, Method 201A and Environment Canada, EPS 1/RM/55, Method H
Particulate matter and metals	Environment Canada, EPS 1/RM/8, Method E or US EPA, 40 CFR Part 60, Method 5 and US EPA, 40 CFR Part 60, Method 29
Particulate matter and Be	Environment Canada, EPS 1/RM/8, Method E or US EPA, 40 CFR Part 60, Method 5 and US EPA, 40 CFR Part 60, Method 104
Particulate matter and Hg	Environment Canada, EPS 1/RM/8, Method E or US EPA, 40 CFR Part 60, Method 5 and US EPA, 40 CFR Part 60, Method 101A
Particulate matter and SO <sub>2</sub>	Environment Canada, EPS 1/RM/8, Method E or US EPA, 40 CFR Part 60, Method 5 and Environment Canada, EPS 1-AP-74-3 or US EPA, 40 CFR Part 60, Method 6
Particulate matter and HCl	Environment Canada, EPS 1/RM/8, Method E or US EPA, 40 CFR Part 60, Method 5 and Environment Canada, EPS 1/RM/1
Particulate matter and hydrogen halides and halogens	Environment Canada, EPS 1/RM/8, Method E or US EPA, 40 CFR Part 60, Method 5 and US EPA, 40 CFR Part 60, Method 26A
Particulate matter and PAH	Environment Canada, EPS 1/RM/8, Method E or US EPA, 40 CFR Part 60, Method 5 and Appendix 2 of this booklet

**Table 1.6 – Determination of Odour Concentrations**

Contaminant	Method	Additional Specifications and Requirements
Odour	NF EN 13725	None

**Table 1.7 – Methods Applicable to Certain Parameters in Bylaw 2001-10 of the Communauté métropolitaine de Montréal <sup>1</sup>**

Parameter	Method	Additional Specifications and Requirements
Total particulate matter <sup>2</sup>	Environment Canada, EPS 1/RM/8, Method E and <i>Détermination gravimétrique des particules dans des effluents gazeux provenant de sources fixes</i>	Analyze particulates in first impinger
Total organic compounds	Cryogenic method	Minimum collection time: 45 minutes Minimum volume collected: 0.3 m <sup>3</sup> R
Specific volatile organic compounds	<i>Détermination du benzène, toluène et xylènes dans les sources fixes (BTX)</i>	Minimum collection time: 60 minutes Minimum volume collected: 12 litres Applicable to other VOCs depending on conditions.
Number of odour units	<i>Mesure du nombre d'unités d'odeur, Olfactomètre dynamique</i>	None

1. Bylaw 2001-10 applies only to the Agglomération de Montréal. To obtain a copy of these methods or for any related questions, please contact Division du contrôle des rejets industriels of Service de l'environnement de la Ville de Montréal at 514 280-4330.
2. According to the definition in Bylaw 2001-10 of the Communauté métropolitaine de Montréal.

## APPENDIX 2 SAMPLING POLYCYCLIC AROMATIC HYDROCARBONS (PAH) FROM STATIONARY SOURCES

### 1. INTRODUCTION

Polycyclic aromatic hydrocarbons (PAH) are contaminants released into the atmosphere by certain industries and the burning of wood. Some of them, such as benzo(a)pyrene have very high toxicities and are carcinogenic. PAHs are made up of two or more benzene rings, with the two adjacent rings sharing at least two carbon atoms. A list of PAHs sampled using this method is presented in Table A.

### 2. PRINCIPLE

This sampling method is used jointly with Environment Canada's EPS 1/RM/8 method<sup>1</sup>. The samples are collected at the source under isokinetic conditions using the appropriate sampling device.

The gases pass through a nozzle of known diameter, a heated probe, and a heated fiberglass filter, which traps particulate matter. They are then cooled to 20°C or below before passing through a trap filled with Tenax- or XAD-2-type resin, which adsorbs most of the PAHs. The gases then pass through the water-filled impingers to condense moisture, and finally through a silica gel where residual moisture is retained.

The collected samples are analyzed at a laboratory accredited by the Ministry and the results are used to calculate PAH emissions released into the atmosphere.

### 3. EQUIPMENT AND REAGENTS

The sampling device is assembled as described in Environment Canada's Method EPS 1/RM/8 by inserting a condenser and resin trap between the filter and the first impinger (or optional condensate trap). These two components are cooled by ice water circulated by a submersible pump in the tank containing the impingers.

Nitrile gloves must be worn while handling the filter and resin trap.

The sampling device is made up of the following components:

- ✓ **Stainless steel or glass (preferred) nozzle** of a precisely measured diameter
- ✓ **Stainless steel or glass (preferred) probe** with a heating sleeve that can maintain a temperature of 120°C ± 14°C
- ✓ **Glass filter support** in a casing heated to 120°C ± 14°C

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<sup>1</sup> Environment Canada, *Reference Method for Source Testing: Measurement of Releases of Particulate from Stationary Sources*, Reference Method EPS 1/RM/8, Government of Canada, 1993.

- ✓ **Fiberglass filter** precalcined in an oven at 400°C for 16 hours
- ✓ **Glass condenser** cooled in water and capable of maintaining the temperature of the gas output at 20°C or lower
- ✓ **Glass resin trap** filled with about 15 g of Tenax- or XAD-2- type resin. The Tenax<sup>®</sup>-GC or XAD-2 resin is first cleaned in a Soxhlet extractor for 16 hours using hexane, then dried in an oven for 16 hours or until a constant weight is achieved. At assembly, the resin container is covered with aluminum paper. The resin is cooled with water and its temperature maintained at 20°C or lower.
- ✓ **Condensate trap** (optional)
- ✓ **Impinger 1** containing 100 mL of demineralized water
- ✓ **Impinger 2** containing 100 mL of demineralized water
- ✓ **Impinger 3** empty
- ✓ **Impinger 4** containing 200 to 300 g of anhydrous silica gel

**Remark:** Do not use a lubricant to seal the various components of the sampling device.

#### 4. SAMPLING PROCEDURE

Before collecting the samples, make sure that the sampling site has been properly selected according to Environment Canada's Method EPS 1/RM/8. The angles of the gas stream must be measured to ensure that the gas stream is neither cyclonic nor reversed.

Then follow Method EPS 1/RM/8 to calculate the number of sampling points, molecular weight, and moisture content and to ensure the required isokinetic conditions.

A bigger sample volume must be collected (minimum 2 m<sup>3</sup>) for at least two hours. During sampling, the vacuum in the sampling train is recorded for each point to make sure that isokinetic conditions are maintained. The temperature of the resin must be recorded for each sampling point and must not exceed 20°C.

At the end of the tests, the sampling device is dismantled, all orifices are sealed with aluminum paper, and the device is carefully transported to a clean location free of contamination for sample recovery.

#### 5. SAMPLE RECOVERY

Nitrile gloves must be worn when recovering the filter and resin trap.

The sampling device is recovered as follows:

- ✓ **Nozzle and probe:** Wash with HPLC acetone and brush. Pour the rinse liquid into a properly identified amber glass bottle equipped with a Teflon cap.



- ✓ **Filter:** Remove from the filter support with stainless steel tools and place in a glass Petri plate. Cover the Petri plate with aluminum paper and properly identify.
- ✓ **Glassware located after the filter:** Rinse the glassware between the filter and the condenser with HPLC acetone and pour the rinse liquid into a properly identified amber glass bottle.
- ✓ **Condenser:** Weigh the condenser and record its final mass. Rinse it with acetone and add the rinse liquid to the bottle containing rinse liquid from the glassware located after the filter.
- ✓ **Resin trap:** Dismantle and weigh the trap and seal the orifices with Teflon tape. Cover the trap with aluminum paper and properly identify.
- ✓ **Condensate trap and impingers:** Weigh the trap and impingers and record their mass. Empty them into a properly identified amber glass bottle.
- ✓ **Silica gel:** Weigh the silica gel and record its mass. Keep in a container for subsequent regeneration.

Store the Petri plate and sample bottles in a refrigerated environment (around 4°C) until they can be analyzed.

## 6. QUALITY CONTROL

Before sampling begins, the resin traps are filled in the lab, the orifices sealed with Teflon tape, and the traps stored in the dark.

To prevent contamination, the resin must not be stored in a large bottle and then used to fill the resin traps in the field.

If the resin is taken into the field, it must be stored in amber glass bottles containing only 20 to 30 g so that each bottle is used to fill only one resin trap.

All glassware used in the sampling device must be cleaned with HPLC-grade acetone and dried in an oven.

The Petri plate containing the filter must be made of glass and cleaned beforehand with HPLC acetone and dried in an oven.

The amber glass bottles must be cleaned beforehand with HPLC acetone and equipped with Teflon caps.

Resin, filter, acetone, and demineralized water blanks must be prepared.

## 7. SAMPLE ANALYSIS

The samples are sent to a Ministry-accredited laboratory for analysis. The analysis certificates issued by the laboratory present the results by individual PAH.

The nozzle and probe rinse liquids, the filter, the resin, and the rinse liquids from the glassware located after the filter and the condenser are analyzed for PAHs.

The content of the optional condensate trap and the impingers from a single test is analyzed for PAHs for quality control purposes.

## 8. CALCULATIONS

The results of the lab analyses are used to calculate PAH concentrations in the gases or their rate of release into the atmosphere. They are calculated in accordance with the reference conditions (25°C and 101.3 kPa). PAH isomers can be summed, depending on the objective.

## 9. BIBLIOGRAPHY

- 1- CALIFORNIA ENVIRONMENTAL PROTECTION AGENCY, 1997. *Method 429, Determination of Polycyclic Aromatic Hydrocarbon (PAH) Emissions from Stationary Sources*, Air Resources Board.
- 2- ENVIRONMENT CANADA, 1989. *Reference Method for Source Testing : Measurement of Releases of Selected Semi-volatile Organic Compounds from Stationary Sources*, EPS Report 1/RM/2, Government of Canada.
- 3- UNITED STATES ENVIRONMENTAL PROTECTION AGENCY. *Code of Federal Regulations, Title 40, Part 60, Appendix A*, Method 23 – Determination of Polychlorinated Dibenzo-p-Dioxina and Polychlorinated Dibenzofurans from Stationary Sources, Current edition.
- 4- UNITED STATES ENVIRONMENTAL PROTECTION AGENCY. *SW-846 Test Method 0010: Modified Method 5 Sampling Train, part of Test Methods for Evaluating Solid Waste, Physical/Chemical Methods* (PDF).

**Table A –PAHs Measured Using the Sampling Method**

<b>Compound</b>	<b>Remarks</b>
1,3-Dimethylnaphtalene	
1-Chloronaphtalene	
1-Methylnaphtalene	
1-Nitropyrene	
2,3,5-Trimethylnaphtalene	
2-Chloronaphtalene	
2-Methyl chrysene	
2-Methyl fluoranthene	
2-Methylnaphtalene	
3-Methyl chrysene	
3-Methylcholanthrene	
4+5+6-Methyl chrysene	Sum of three isomers
7,12-Dimethylbenzo(a)anthracene	
7H-Dibenzo(c,g)carbazole	
Acenaphthene	
Acenaphthylene	
Anthanthrene	
Anthracene	
Benzo(a)anthracene	
Benzo(a)pyrene	
Benzo(b)+(j)fluoranthene	Sum of two isomers
Benzo(c)acridine	
Benzo(c)phenanthrene	
Benzo(e)pyrene	
Benzo(g,h,i)perylene	
Benzo(k)fluoranthene	
Carbazole	
Chrysene	
Coronene	
Dibenzo(a,c)+(a,h)anthracene	Sum of two isomers
Dibenzo(a,e)fluoranthene	
Dibenzo(a,e)pyrene	
Dibenzo(a,h)acridine	
Dibenzo(a,h)pyrene	
Dibenzo(a,i)pyrene	
Dibenzo(a,j)anthracene	
Dibenzo(a,l)pyrene	
Fluoranthene	
Fluorene	
Indeno(1,2,3-c,d)pyrene	
Naphthalene	
Perylene	
Phenanthrene	
Pyrene	

### **APPENDIX 3 CALIBRATION AND VERIFICATION**

Table 3.1 – Sampling Equipment Calibration and Verification – Frequency and Methodology ....57

Table 3.2 – Gas Analyzer Calibration and Verification – Frequency and Methodology .....59

**Table 3.1 – Sampling Equipment Calibration and Verification – Frequency and Methodology**

Equipment	Calibration and Verification Frequency	Method	Specifications
Anemometer	Calibrate every two years except for permanently installed anemometers  Calibrate at least once a year for permanently installed anemometers	Not applicable	Certification by manufacturer  or  Propeller anemometer: using a reference anemometer  Sonic and optical anemometers: using a wind tunnel.
Barometer	Check before each use	US EPA, 40 CFR Part 60, Method 2 (Section 10.4)	None
Nozzle	Check before each use	US EPA, 40 CFR Part 60, Method 5 (Section 10.1)	Before each use, measure the diameter of the nozzle in the field with a certified micrometer. Remove any scratched, toothed, or corroded nozzles and repair before use.
Dry gas meter	Calibrate at least once a year	Environment Canada, EPS 1/RM/8, Method F  or  US EPA, 40 CFR Part 60, Method 5	Use one of the following: - Spirometer (primary standard) - Wet gas meter calibrated using a primary standard - Dry gas meter calibrated using a spirometer never used in the field.
	Check before each use	Not applicable	Use the critical orifice that gives the flow rate nearest to the expected sampling rate.
Temperature probe	Calibrate at least once a year	Not applicable	Use a certified temperature simulator.
Manometer	Calibrate at least once a year	US EPA, 40 CFR Part 60, Method 2 (Section 6.2.1)	None
Critical orifice	Ask the manufacturer for the calibration certificate.		
Rotameter or flowmeter	Calibrate at least once a year	ASTM D3195	A primary standard can also be used.
Dilution system	Calibrate at least once a year	US EPA, 40 CFR Part 51, Method 205	None

Equipment	Calibration and Verification Frequency	Method	Specifications
Thermocouple	Check at least once a year	US EPA, 40 CFR Part 60, Method 2 (Section 10.3) or Use generator that produces constant temperatures	At a minimum of three points
<ul style="list-style-type: none"> <li>✓ Pitot tube alone</li> <li>✓ Pitot tube installed on a probe equipped with a nozzle</li> </ul>	Calibrate at least once a year or if altered or modified	Environment Canada, EPS 1/RM/8, Method F or US EPA, 40 CFR Part 60, Method 2 or ASTM D3796	<ul style="list-style-type: none"> <li>- Use a wind tunnel.</li> <li>- Pitot tubes alone: the coefficient (<math>C_p</math> or <math>C_t</math>) is checked by measuring the tube's dimensions and angles.</li> <li>- Pitot tubes installed on a probe: the coefficient (<math>C_p</math> or <math>C_t</math>) must be determined for each nozzle diameter. If two nozzles have the same exterior dimensions, are made of the same materials, and come from the same manufacturer, the <math>C_p</math> is determined using a single nozzle.</li> </ul>

**Table 3.2 – Gas Analyzer Calibration and Verification – Frequency and Methodology**

Analyser	Calibration and Verification Frequency	Method	Specifications
O <sub>2</sub> , CO, CO <sub>2</sub> , NO <sub>x</sub> and SO <sub>2</sub>	Calibrate before each use	US EPA, 40 CFR Part 60, Method 7E	<p>Calibration errors must be calculated by dividing the difference between readings by the highest gas concentration (span) rather than by the analyzer’s measurement scale.</p> <p>Except for O<sub>2</sub>, a FTIR can be used if the method criteria are met when checked with specific gases.</p>
Total hydrocarbons	Calibrate before each use	US EPA, 40 CFR Part 60, Method 25A	None
Fourier transform infrared spectrophotometer (FTIR)	Check before each use	US EPA, 40 CFR Part 63, Method 320 or ASTM D6348	Check using standards specific to the substances or contaminants in question.

**APPENDIX 4 EXAMPLES OF PERFORMANCE AND QUALITY ASSURANCE AND CONTROL SPECIFICATIONS FOR A CONTINUOUS EMISSION MONITORING SYSTEM (CEMS)**

Table 4.1 – Examples of Performance Specifications for a CEMS ..... 61

Table 4.2 – Examples of QA/QC Procedures for a CEMS ..... 62



**Table 4.1 – Examples of Performance Specifications for a CEMS**

<b>Parameter/substance</b>	<b>Performance Specifications</b>
Opacity	US EPA, 40 CFR Part 60, PS-1
Particulate matter	US EPA, 40 CFR Part 60, PS-11
O <sub>2</sub>	Environment Canada, EPS 1/PG/7 or US EPA, 40 CFR Part 60, PS-3
CO <sub>2</sub>	Environment Canada, EPS 1/PG/7 or US EPA, 40 CFR Part 60, PS-3
CO	US EPA, 40 CFR Part 60, PS-4
NO <sub>x</sub> and SO <sub>2</sub>	Environment Canada, EPS 1/PG/7 or US EPA, 40 CFR Part 60, PS-2
NH <sub>3</sub>	US EPA, PPS-001
HCl	US EPA, 40 CFR Part 60, PS-18
TRS	US EPA, 40 CFR Part 60, PS-5
H <sub>2</sub> S	US EPA, 40 CFR Part 60, PS-1
Total hydrocarbons Total gaseous organic compounds	US EPA, 40 CFR Part 60, PS-8A

**Table 4.2 – Examples of QA/QC Procedures for a CEMS**

<b>Parameter/substance</b>	<b>Quality Assurance and Control Procedure</b>
Opacity	US EPA, 40 CFR Part 60, Procedure 3
Particulate matter	US EPA, 40 CFR Part 60, Procedure 2
O <sub>2</sub> and CO <sub>2</sub>	Environment Canada, EPS 1/PG/7 or US EPA, 40 CFR Part 60, Procedure 1
CO	Environment Canada, EPS 1/PG/7 or US EPA, 40 CFR Part 60, Procedure 1
NO <sub>x</sub> and SO <sub>2</sub>	Environment Canada, EPS 1/PG/7 or US EPA, 40 CFR Part 60, Procedure 1
NH <sub>3</sub>	US EPA, 40 CFR Part 60, Procedure 1
HCl	US EPA, 40 CFR Part 60, Procedure 6
TRS	US EPA, 40 CFR Part 60, Procedure 1
H <sub>2</sub> S	US EPA, 40 CFR Part 60, Procedure 1



## APPENDIX 5 EXAMPLE OF A RECOVERY SHEET FOR SAMPLING ATMOSPHERIC EMISSIONS FROM STATIONARY SOURCES

### Header with information on sampler

### Recovery Sheet Sampling of Atmospheric Emissions

Campaign Site (plant)	
Municipality	
Date	
Emission point	
Box #	
Test #	

P <sub>bar</sub> (in. Hg)	
Gas Composition	O <sub>2</sub> : %
	CO <sub>2</sub> : %
	CO: %
	CO: ppm

	No.	Initial Weight (g)	Final Weight (g)	Particulates Weight (g)
Filter				
Cyclone				
Probe Rinse				
Total Weight (g)				

Impinger #		Initial	Final	Condensed Water
		<input type="checkbox"/> Volume (mL) <input type="checkbox"/> Mass (g)	<input type="checkbox"/> Volume (mL) <input type="checkbox"/> Mass (g)	<input type="checkbox"/> Volume (mL) <input type="checkbox"/> Mass (g)
1				
2				
3				
4				
5				
6				
7				
8				
Total (mL or g)				

Preparation	Laboratory	Field	Approved by
Date			
Prepared by			
Recovered by			

## APPENDIX 6 EXAMPLE OF A CHAIN OF CUSTODY FORM

### Header with information on sampler

### Chain of Custody Form Sampling of Atmospheric Emissions

<b>Project Name and Number</b>		<b>Date</b>	
<b>Campaign Site (Plant)</b>		<b>Municipality</b>	

### Sample Identification

Sample Number	Container Type	Number of Container	Recovered by	Date	Time	Sample Description /Storage/Comments
Add required number of lines						

### Change of Custody

Sample Number	Sent/shipped by	Received by	Date	Time	Reason for Change of Custody and Comments
Add required number of lines					

Page \_\_\_\_ of \_\_\_\_

*Développement durable,  
Environnement et Lutte  
contre les changements  
climatiques*

Québec 